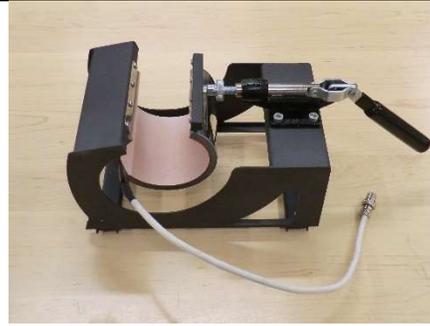


Sublimation – Using the Mug Press

Step 1: Locate the mug press

- From the bin of press attachments, find the mug press.



Step 2: Unplug the main press bed

- On the front of the control unit, first unscrew the silver ring and then pull out the plug connecting the heat bed to the control unit.



Step 3: Plug in the mug press

- Locate the slot on the side of the mug press's plug.
- Align that with the notch on the plug socket on the side of the control unit.
- Push the plug into place.
- Screw the silver ring in.



Step 4: Get the heat press ready

- Refer to Technique Tutorial "Using the Heat Press" to set the time and temperature on the press.
- Wait while the press reaches temperature



Step 5: Prepare the mug

- Using heat tape, carefully position and tape the printed image, with the image facing the mug (the logo-side of the paper should be facing outward).
- The paper should be carefully aligned and tight against the mug.
- Cut a piece of parchment paper to cover the mug, and tape it over the paper. This helps protect the press from unintentional image transfer.



Step 6: Insert the mug

- Once the press is at temperature, insert the mug, handle side up into the press.
- Use the handle on the press to close the press.
- To start the timer, close the handle on the main press as though you were pressing something in there as well.

**Step 7: Remove the mug**

- WARNING: MUG WILL BE HOT!
- Open the handle on the mug press.
- Use a hot-pad to remove the mug by its handle.
- Set the mug on a heat-proof surface to cool.
- DO NOT REMOVE THE PAPER YET! The mug must cool before the sublimation process is complete and the paper can be removed.

**Step 8: Remove the paper**

- Once the mug feels only warm, not hot to the touch, peel the parchment and image papers off.

**Step 9: Unplug the mug press**

- Return the heat press to its standard configuration by unscrewing and unplugging the mug press, and screwing and plugging back in the main press.

**Step 10: Let the mug press cool**

- Allow the mug press to cool down.
- Once it is cool, return it to its bin.

